



## Machine / equipment overview

### Certifications

ISO - 9001  
TISAX (Data security)  
Ecovadis (Supplier sustainability)

### Data transfer methods

HyperKVS - (VAG)  
Kupron Secure FTP Server

### CNC Machinery

Quantity	CNC Machine	Number of Axis	Dimensions (mm)	CNC Control software	RPM
1	Kepler HDC 4000	6	4000x2000x1800	Heidenhain iTnc530	16000
1	Kepler HDC 3000	6	3000x1300x1400	Heidenhain iTnc531	16000
1	Matec 50HV	5	4000x1225x1200	Heidenhain iTnc640	15000
1	Matec 30HV	5	4000x1000x1175	Heidenhain iTnc532	18000
1	Matec 30HV	5	2000x800x1020	Heidenhain iTnc533	18000
2	Edel Multimill 1600	5	1600x1260x1190	Heidenhain iTnc535	18000
3	Edel Multimill 1000	5	1000x800x800	Heidenhain iTnc536	18000
1	Edel Centermill 400	5	600x600x580	Heidenhain iTnc640	24000
1	DMG 50Evo	5	500x420x540	Heidenhain Millplus	18000
1	DMG Mori CTX 450 - Lathe	3	350x350	Siemens	3000
1	Okuma LR10 - Lathe	3	300x350	Okuma	3000

### Conventional Lathes & drilling machinery

Quantity	Machine	Number of Axis	Dimensions (mm)
1	Tos SN 400 S Lathe	2	
1	Tos SN 32 Lathe	2	
1	TOS FNK 25 A Mill	3	780x280x350
1	Sharmann deephole drill		
1	Pegard deephole drill		

### Injection moulding equipment

Quantity	Machine	Clampforce (ton)	Shotvolume	Special equipment
1	Stork 2000	2000	4500 cm3	Maguire Weight scale blender + Hopper feeder
1	Stork 1200	1200	4500 cm3	
1	Stork 550	550	1800 cm3	
1	Stork 550	550	2400 cm3	
1	Engel Duo 1700	1700	6107 cm3	With Trexel Mucell unit
1	Engel Victory 120	120	318 cm3	With linear robot
5	Material Dryers			

### Measurement equipment

Quantity	Machine
1	Nikon 3D Laserscanner

### Miscellaneous Equipment

Quantity	Machine	
1	2D Laser cutter	Used for packaging and tapes
1	Welding equipment	Miscellaneous

### CAD / CAM Software

Quantity	Software
10	Visi CAD with converter for Catia, UG etc.
8	Worknc CAM